			Recei	ving Repo	ort		
	rate: /c	2/6/ NA RA No Cr	N S Q	Batch Dart elease Note A /aybill Attache hipment Com	P/O:Attached: Yed: Yeplete: Ye	es No	N/A
Discrepancies			\	Vork Order	MMI	7.98.99	N/A
Part Number	Descri	otion	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
				:			
							1
	·		E	. !			
<u> </u>	1		Initials	of receiver	(if shipment	OK) Level	12
Production/Ad Date Received/Cos Initial	1214					Locati	on

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

_
ot
_
age
Ь

Purchase Order Receipt Listing

Wednesday, June 20, 2012 1:21:31 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17164 Receipt Dates from 6/20/2012 to 6/20/2012 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt		\$405.27			\$226.11			120.0000 0.0000	0.0000	0.0000
	Inspected Oty/ MRB Qty/ Rejected Oty/ MRB Reject (PO U/M) Qty	•	00000	0 0000.0	c	0.0000	0 0000	Total Received Quantity:	Total Qty to Inspect (PO U/M): Total Reject Quantity:	Total Receipt Value: Total Balance Due Quantity:
	Cost Per Unit/ Recv Value		\$6.75	\$405.27		\$3.77	\$226.11		Total	Tot
	Recv Qty (PO U/M)		0000009			60.0000				
	Required Date Recv Required Qty Date/ Recv Emp		6/22/2012 6/20/2012	60.0000 DESJ02		6/22/2012 6/20/2012	60.0000 DESJ02			
	PO U/M / Stock U/M	VC-MAR001 Marmon/Keystone Canada Ltd.	750W.0 f	UBE f W		J 900000	UBE f			
	Project ID Reference/ Description/ Cert Std			6061T6 RDTUBE 1.750 X 0.65W	122146	M6061T6T1.000W06 f	3 6061T6 RD TUBE 1.00 x .065w	122146		
	ase Line ID/ Nbr/ fype Insp Req	VendorID\Vendor Name	64 2	No		m,	No			
	Purchase Order ID/ Curr fype	VendorI	PO17164	CAD						



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153

FAX. 450/641-4357

PAGE..: 1

Order : 16901 Date..: 06/19/2012

PACKING SLIP

DART AEROSPACE LTD 1270 ABERDEEN STREET

SOLD TO:

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

IP VIA	A RLAND #	‡222212	F.O.B. BOUCHERVILLE	SALESPER G. Dulud		OUR ORDER NO
Orde	ered	Description		Number Pieces	Quantity Shipped	Back Ordered
		Fax all papers to	Linda Lacelle 613-632-1053	rev:01/11 GD		
6	50 /FT	ALUMINUM SMLS TUE ATS 1.750 .0 Tariff Number: Cust. part#.:	65 D6061 7608.20.00.90 46061T6T1.750W.065 HT# F0000774	.8	60/FT 60/FT	
6	0 /FT	ALUMINUM SMLS TUB ATS 1.000 .00 Tariff Number: Cust. part#.: N	E 55 D6061 7608.20.00.90 16061T6T1.000W065		607 FT	1
			HT#: F0001181 HT#: F0001369 To	8 1 1 4 5	12/FT 48/FT 60/FT	•
					1	,
	·				Jest	10
	İ				;	

No. of	Bdls/Pieces
--------	-------------

Total Weight....:

38

Customers.:



CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBE	₹:	CUSTOMER	R PART NUMBER:	PRODUCT DESCRIPTION	1:					
60-9946-4		AT/1.75.	.065/734	Seamless Tube/Pi	Seamless Tube/Pipe					
KAISER ORDER NUMBE	R: LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:				
205199	004		04/17/2010	F00007748	6061	(τ6)				
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:				
612.000 LB	126.000	PC\$	204403			12.000 FT				
SHIP TO:				SOLD TO:						
MARMON/KEYST 10700 MARMON BOLINGBROOK,	DR			MARMON/KEYST 10700 MARMON I BOLINGBROOK	DR					

Actual Physical Properties

REFERENCE	Dash#	SAMPLE#	uts (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTIACS	BEND	
F00007748	0001	1	47.7	44.3	17.0	N/A	N/A	N/A	
F00007748	0002	1	47.9	44.9	18.0	N/A	N/A	N/A	

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cıı	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68099	.59	.33	.22	.05	.99	.09	.06	.02	.00	.00	.00	.00	.02
D67819	. 64	.36	.23	.05	1.00	.08	.07	.02	.00	.00	.00	.01	.02

CERTIFICATION

Kaiser Aluminum Fabricated Froducts, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms aconditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006809

Kaiser Order Number: 205199

Line Item: 004

TAMA O ::0.4.D

::.TINI

W\K OB#@131483



CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 1.750"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700/6EN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

OCT 21 2010

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms acconditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Page 2 of 2

Plant Serial: 00006809

Kaiser Order Number: 205199

Line Item: 004

OR.REF= SLSPRS=

::.TINI

C.P.O.:: M/K OR::6131483

C PART::

10/12/2010 From: MARMON/KEYSTONE CORPORATION T

:OI





CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBE	₹:	CUSTOM	ER PART NUMBER:	PRODUCT DESCRIPTION	PRODUCT DESCRIPTION:					
61-14812-2		AT/1065/734		Seamless Tube/Pip	Seamless Tube/Pipe					
KAISER ORDER NUMBER: LINE ITEM:			SHIP DATE:	KAISER LOT NUMBER	ALLOY:	TEMPER:				
207690	002		07/06/2011	F00011818	6061	Т6				
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:				
339.000 LB	126.000 F	PCS	208176			12.000 FT				
SHIP TO:				SOLD TO:						
MARMON/KEYST 32944 US HIGHW SPRING VALLEY	AY 6			MARMON/KEYSTO 10700 MARMON D BOLINGBROOK, II	R					

Actual Physical Properties

REFERENCE	DASH#	Sample#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTIACS	BEND
F00011818	0001	1	46.6	42.8	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	E,	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NΑ	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69213	. 63	.32	.22	.05	.96	.08	.07	.02	.00	.00	.00	.01	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & Conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00010934

Kaiser Order Number: 207690

Line Item: 002

Page 1 of 2

ATS 1.000 .065 D6061 TO





CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 1.000"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

QC REVIEWED
NOV 0 4 2011

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & Conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00010934

Kaiser Order Number: 207690

Line Item: 002

Page 2 of 2

-=

.....





CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CUSTOMER PO NUMBER:	cus	OMER PART NUMBER:	PRODUCT DESCRIPTION	N:					
61-17139-1	AT/	1065/734	Seamless Tube/Pi	Seamless Tube/Pipe					
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:				
607344	001	01/04/2012	F00013691	6061	т6				
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:				
644.000 LB	239.000 PCS	602261			12.000 FT				
SHIP TO:			SOLD TO:	· · · · · · · · · · · · · · · · · · ·					
MARMON/KEYSTO 32944 US HIGHWA SPRING VALLEY, II	Y 6		MARMON/KEYST 10700 MARMON I BOLINGBROOK, I	OR .					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
F00013691	0001	1	44.1	40.8	14.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum			0.15						NA	NA	NA	0.00	0.00
D69692	.62	.33	.23	.06	.96	.07	.05	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
OD: 1.000"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

Plant Serial: 00022755

Kaiser Order Number: 607344

Line Item: 001



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms acconditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager

Q. C

Plant Serial: 00022755 Kaiser Order Number: 607344

Line Item: 001

Page 2 of 2



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17164

Purchase Order Date 6/08/12 PO Print Date 6/08/12

Page Number 1 of 2

Order From:

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

CA

Contact Name

Vendor Phone Vendor Fax

800 361 8142 450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

Terms Currency

Net 30 CAD

10127-2607

FOB

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA

VC-MAR001



Line Nb	Reference Revision ID Vendor Part Number	Desc Mfg	cription/ ID	Req Date/ Taxable U	Req Qty/ nit of Measure	Ship Method	Unit Price	Extended Price
1 N	1304TS0.750W.065	304 SQ Tube .75x.75x.065W		6/13/12	1,000.00	TST ground	\$2.3000	
	N1122031			Yes	· f			\$2,300.00
		! !	Special Inst:	MATERYAY		. •	80	12-6-19
Me	5061T6T1.750W.065	6061T6 0.65W	RDTUBE 1.756 X	MATERIAL: AISI: STAINLESS STEEL SQUARE T A554 MILL FINISH OR ASTM A260 M 6/22/12	UBING AS PER		\$6.9900	\$ 419.4 <i>(</i> :
M60	61T6T1.000W065	6061T6 R .065w	Special inst: D TUBE 1.00 A	MATERIAL: 6061-T TUBING PER WW-T-700/6 OR AM OR OQ-A-200/8 OR QQ- 6/22/12 Yes	IS 4080 OR AMS	S 4082	9/c/25 \$3.9000	\$234.00

No substitution or deviation without consent. Certificate of Conformity or Material

Change Nbr:

3

Change Date:

6/08/12

Certification required (YES)